

MORSUN ACRYLIC SUNTHANE (PU) FINISH (CONFORMING TO IS-13213)

PRODUCT CODE
MCS-PU-344
PRODUCT DESCRIPTION

A two pack Polyurethane Finish Coating based on Acrylic Aliphatic Isocyanate Adduct. Coating conforms to IS-13213 Specification

SUGGESTED USES

An ideal coating to be used as a topcoat over an epoxy base coat or in a total polyurethane painting scheme. The cured film provides hard, flexible, abrasion resistant coating which has excellent weatherability, gloss and colour retention and is resistant to humid, saline and a variety of chemically polluted environment

TECHNICAL DATA

Colour	As required
Finish	Glossy
Volume Solids	42% +2
Mixing Ratio By Volume	Base : Adduct 2 : 1
Pot Life	2 hours maximum
Recommended dft	70-80 µ
Theoretical Covering	11.42 M2 at 35µ
With 30% loss	8.0 M2 at 35µ
Method of Application	Brush / Roller for small area, Conventional/ Airless spray for bigger areas
Heat Resistance	Upto 120°C dry heat (Intermittently)
Thinner Recommended	Sunthane Thinner
Airless Spray	Tip size: 0.015"- 0.019" : Fluid pressure: 2000- 2500 psi
Drying Time	Surface Dry : 1 hour
Hard Dry	8 to 12 hours
Full Cure	7 days
Overcoating Interval	18-24 hours Minimum 5 days Maximum
Shelf Life	9 months in sealed container stored at room temperature
Packing	20 litres, 4 litres
Precautions	Avoid inhalation. Take necessary precautions to avoid contact with skin or eyes. Ventilate the area

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