

MORSUN H.B. EPOXY PRIMER

PRODUCT CODE
MCS-EP-230
PRODUCT DESCRIPTION

A two pack Polyamide cured high build Epoxy Primer containing Zinc Phosphate / Zinc Chromate pigment. This primer is also available with Redoxide apart from Zinc Phosphate / Zinc Chromate and combination thereof. The cured film gives a strong rust preventing coating ideal for use on blast cleaned surfaces or as a holding primer

TECHNICAL DATA

Colour	Grey / Red / Yellow
Finish	Matt to Egg-Shell
Flash Point	> 25° C
Mixing Ratio	Base : Adduct - 4 : 1
Pot Life	8 Hours
Volume Solids	50% ± 2
Recommended DFT	40-50μ per coat
Covering Capacity	10.0 M ² /ltr. at 50μ
With 30% Loss	7.0 M ²
Method of Application	Brush/Roller/Airless/Con. Spray
Airless Spray	Tip size : 0.018" - 0.024"
Fluid Pressure	2500 – 3500 psi
Drying Time	Surface Dry : 30 minutes : Hard Dry : 6 to 8 hours
Over coating Interval	8 – 10 hrs. Minimum. (for best results overcoat within 48 hours.) As this is a shop coat primer the overcoat interval can be anything between 16 hrs. to three months extendible up to eight months subject to proper inspection and preparation of the surface prior to application of subsequent coats
Thinner	Morsun Epoxy Thinner
Storage Life	12 Months
Surface Preparation	Degrease and blast clean to Sa 2½ minimum. Over zinc primed surfaces ensure that the primer is fully cured and free from all surface contaminants
Packing	20 Litres, 4 litres
Precaution	Ventilate confined spaces adequately prior to and during application

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