

MORSUN SYNTHETIC TOP COAT ENAMEL IS 8662/2004 (F)

PRODUCT CODE**MCS-AL-056****PRODUCT DESCRIPTION**

A Superior quality full gloss Enamel based on Synthetic Resin and weather resistant pigments, Acid, Alkali Resistance

SUGGESTED USES

Recommended for use both as a protective and decorative coating for exterior areas above water with good application properties and flow, It dries in a short time providing a smooth finish for Railway Coaches and other similar uses

TECHNICAL DATA

Colour	AS PER ISC 5 SHADE CARD
Viscosity (By B4 Ford cup)	80 – 120 Secs
Finish	Glossy (Above 61 @ 60° angle)
Flash Point	> 30 Deg. C
Volume Solids	35 % Minimum
Recommended DFT	25-30 microns
Theoretical Covering	12.5 M2 per lit. @ 25-30 microns
With 30% Loss	8.75 M2 per ltr
Mode of Application	Brush / Roller / Airless / Con. Spray
Airless Spray	Tip Size: 0.015" – 0.021"
Fluid Pressure	2000-2500 psi
Thinner Recommended	MORSUN G. P. Thinner
Flexibility & Adhesion	No Visible Damage or detachment of film after 96 hrs air Drying
Scratch Hardness	No such Scratch as to show the bare metal. (1000 gm wt. after 48 hrs.)
Drying Time	Surface Dry : 2 Hours Maximum
Hard Dry	12 Hours Maximum
Overcoating Interval	24 Hours Maximum
Surface Preparation	Surface should be free from contaminants dry and suitably primed
Shelf Life	12 months
Packing	20 liters, 4 liters
Precautions	Ventilate the area to be painted thoroughly to avoid suffocation while application

Disclaimer: The information provided herein is derived from the best available sources and is given in good faith. As conditions of use are beyond our control, the Company gives no warranty, expressed or implied, and assumes no liability in connection with any use of this information.