

MORSUN SYNTHETIC UNDERCOAT - IS 8662/2004 (U)

PRODUCT CODE**MCS-AL-055****PRODUCT DESCRIPTION**

A High Quality Synthetic Resin based Paint

SUGGESTED USES

Ideal for use as an undercoat to Top Coat Enamels. For marine and railway coaches and other similar uses

TECHNICAL DATA

Colour	AS PER ISC 5/2004 SHADE CARD
Viscosity (By B4 Ford cup)	80 – 120 Secs
Finish	Matt To low Gloss (0-20 @ 60° angle)
Flash Point	> 30 Deg. C
Volume Solids	40 % Minimum
Recommended DFT	30 to 40 microns
Theoretical Covering	11.4 M2 per lit. at 35 microns
With 30% Loss	7.97 M2 per ltr
Mode of Application	Brush / Roller / Airless / Con. Spray
Airless Spray	Tip Size: 0.018" – 0.024"
Fluid Pressure	2000-3000 psi
Thinner Recommended	MORSUN G. P. Thinner
Drying Time	Surface Dry : 2 Hours Maximum
Hard Dry	8 Hours Maximum
Tack Free	24 Hours Maximum
Flexibility & Adhesion	No Visible Damage or detachment of film after 48 hrs
Scratch Hardness	No such Scratch as to show the bare metal. (1000 gm wt. after 48 hrs.)
Surface Preparation	Surface should be clean, dry and free from contaminants and suitably primed
Shelf Life	12 months
Packing	20 liters, 4 liters
Precautions	Ventilate the area to be painted thoroughly to avoid suffocation while application

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