

MORSUN SYNTHETIC HB PRIMER RED

PRODUCT CODE

MCS-AL-040

PRODUCT DESCRIPTION

A general purpose high build primer based on synthetic Resin medium with anticorrosive pigments (viz. Red Oxide, Zinc Chromate & Zinc Phosphate). Recommended for use on as a primer on steel surfaces in Industrial and Marine environments and can be over coated with a wide range of Synthetic Enamel finishes

TECHNICAL DATA

Colour	Red
Finish	Matt to Egg-shell
Flash Point	> 30° C
Volume Solids	44% ±2
Red Oxide content in Paint	25% min. (In Red Oxide Primer)
Zinc Chrome content in Paint	8% min. (In R/O Z/C Primer)
Zn. Phos. content in Paint	8% min. (In R/O Z/Ph. Primer)
Recommended DFT	50μ
Theoretical Covering	8.8 M ² per ltr. at 40μ
With 30% Loss	6.0 M ² per ltr
Mode of application	Brush / Roller /Airless / Con. Spray
Airless Spray	Tip Size : 0.018"-0.024"
Fluid Pressure	2000-3000 psi
Thinner	Morsun G. P. Thinner
Drying Time	Surface Dry : 1 hour maximum
Hard Dry	Overnight
Overcoating Interval	Overnight, No Maximum
Surface Preparation	Degrease and blast clean to Sa 2 ½. If blast cleaning is not possible follow manual/mechanical means, e.g. Chipping scarping, wire-brushing, power tool cleaning etc. to remove all rust, scale, loose particles, contaminants, etc. Dry off and paint
Shelf Life	12 months
Packing	20 litres, 4 litres

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