

MORSUN SYNTHETIC STOVING ENAMEL

PRODUCT CODE**MCS-AL-032****PRODUCT DESCRIPTION**

A superior quality glossy Stoving Enamel based on modified Alkyd-Amino Synthetic Resin and weather resistant pigments

SUGGESTED USES

Recommended for use as a protective coating on metallic substrates, with good application properties and flow. On stoving as per schedule it provides a smooth, tough and glossy finish

TECHNICAL DATA

Colour	As required
Finish	Glossy
Flash Point	> 25° C
Volume Solids	50% ±2
Recommended DFT	40 µ
Theoretical Covering	12.5 M ² per ltr. at 40 µ
With 30% Loss	8.7 M ² per ltr
Mode of Application	Airless / Con. Spray
Airless Spray	Tip size: 0.018" - 0.024"
Fluid Pressure	2500 – 3000 psi
Stoving Schedule	130°C for 25 – 35 minutes (Allow flash-off time of 10 – 15 minutes before stoving)
Thinner Recommended	Morsun Stoving Thinner
Surface Preparation	Surface should be thoroughly cleaned, free from all contaminants suitably primed
Shelf Life	12 Months in sealed containers under room temperature
Packing	20 litres, 4 litres

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